



# Cem-FIL® 61/2

## GRC Premix and Spray Roving

### PRODUCT DESCRIPTION

Cem-FIL® 61/2 is an Alkali Resistant glass fibre assembled roving designed for use in the manufacture of glass fibre reinforced concrete (GRC) composites by both pre-mix and simultaneous spray methods.

### PRODUCT APPLICATION

In the pre-mix process, Cem-FIL® 61/2 is chopped into small strands with high abrasion resistance. The fibre remains integral and this provides easy incorporation into the matrices and good workability.

Cem-FIL® 61/2's new sizing technology reduces the water absorption of the fibre strand, allowing a reduction in the water content of the matrix, or an increase in the fibre content.

In the spray process, Cem-FIL® 61/2 has good split efficiency and easy chopping with low fuzz generation.

Cem-FIL® 61/2's hydrophobic behaviour makes the mix more fluid and that assures better compaction and easier release of trapped air.



### FEATURES AND PRODUCT BENEFITS

- Alkali resistant glass\*
- Good unwinding
- Easy chopping
- High split efficiency
- Very easy incorporation into the matrix
- Ideal for use with complicated profiles
- Excellent reproduction of detail
- Suitable for both pre-mix and spray
- Excellent mechanical performance
- Makes highly durable GRC elements

\* Our fibres are manufactured with high Zirconia content in compliance with ASTM C1666/C 1666/M-07 and EN 15422 and under the recommendations of PCI and GRCA

### TECHNICAL CHARACTERISTICS (nominal values)

Linear weight of Roving (tex)	Linear weight of Strand (tex)	Loss on Ignition %	Moisture (%)
ISO 1889 : 1987	ISO 1889 : 1987	ISO 1887 : 1980	ISO 3344 : 1977
2500	83	1.75	0.35 max

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Cem-FIL® 61/2 rovings are shrink-wrapped and are packed on pallets either with or without carton boxes.

### STORAGE

Cem-FIL® 61/2 rovings should be stored away from heat and moisture, and in their original packaging. The best conditions are:

- Temperature: 15 °C – 35 °C.
- Humidity: 35 % – 65 %.

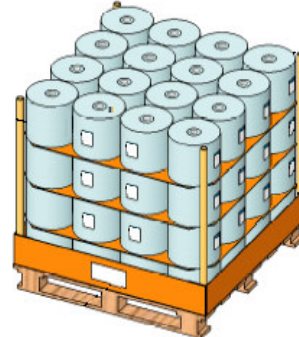
If the product is stored at lower temperatures it is advisable to condition it in the workshop for at least 24 hours before use, to prevent condensation.

OCV™ Reinforcements recommends using the material according to FIFO (first in, first out) method.

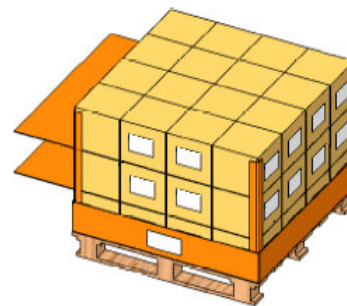
### QUALITY

Cem-FIL® 61/2 rovings are manufactured under a quality Management System approved to ISO 9001. Additionally the actual performance of Cem-FIL® 61/2 is subject to independent assessment and approval in Germany (Zulassung n° Z-3.72.1731).

### PALLET CHARACTERISTICS



Without Individual Carton Boxes



With Individual Carton Boxes

#### NORTH AMERICA

James PATTERSON  
TEL: +1 623.566.0260  
FAX: +1 208.730.4581  
[Cem-fil@owenscorning.com](mailto:Cem-fil@owenscorning.com)

#### EUROPE

Holger ZORN  
TEL: +32.2.674.8318  
FAX: +32.2.662.0815  
[Cem-fil@owenscorning.com](mailto:Cem-fil@owenscorning.com)

#### ASIA PACIFIC

Peter RIDD  
TEL: +44 1275.390.968  
FAX: +44 117.370.1075  
[Cem-fil@owenscorning.com](mailto:Cem-fil@owenscorning.com)

#### MIDDLE EAST AND AFRICA

Brian MARTEN  
FAX: +44 (0) 870.1123811  
[Cem-fil@owenscorning.com](mailto:Cem-fil@owenscorning.com)



## OCV™ Reinforcements

**OWENS CORNING  
COMPOSITE MATERIALS, LLC**  
ONE OWENS CORNING PARKWAY  
TOLEDO, OHIO 43659  
1.800.GET.PINK™  
[www.owenscorning.com](http://www.owenscorning.com)  
[www.ovcreinforcements.com](http://www.ovcreinforcements.com)

**EUROPEAN OWENS CORNING  
FIBERGLAS, SPRL.**  
166, CHAUSSÉE DE LA HULPE  
B-1170 BRUSSELS  
BELGIUM  
+32.2.674.82.11

**OWENS CORNING – OCV ASIA PACIFIC  
SHANGHAI REGIONAL HEADQUARTERS.**  
2F OLIVE LVO. MANSION  
620 HUA SHAN ROAD  
SHANGHAI 200040  
CHINA  
86.21.62489922

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