



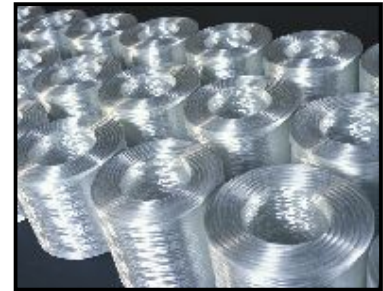
SE 2350

Single-End Roving for Filament Winding

PRODUCT DESCRIPTION

Single-End Rovings are produced by pulling individual fibers directly from the bushing and winding them onto a roving package ready for shipment. The uniform distribution of a proprietary sizing system ensures an excellent resin-to-glass binding through uniform distribution of the binding agent. This results in maximum strand integrity.

Single-End Rovings are manufactured using the T30® Roving state-of-the-art technology of OCV™ Reinforcements, in conjunction with statistical process control in manufacturing facilities certified to ISO 9001.



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PRODUCT APPLICATION

SE 2350 is designed to be used in applications demanding high strength, excellent fatigue life, and excellent processing. Typical applications include small diameter oil field pipe, down hole tubing, well casing, and chemical processing pipe.

SE 2350 can also be used in aerospace, military, transportation, and electrical applications.



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FEATURES AND PRODUCT BENEFITS

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| <ul style="list-style-type: none"> • Excellent processing | <ul style="list-style-type: none"> • No catenary, which means smooth run-out throughout the package • Designed to run-out under a variety of conditions • SE2350 is specifically designed for lower drag across contact points, which gives very low fuzz generation resulting in smoother parts, less clean-up, and improved machine efficiencies • The Tack Pak® packaging allows virtually 100% transfer efficiency |
| <ul style="list-style-type: none"> • Epoxy compatible sizing | <ul style="list-style-type: none"> • The SE2350 silane-based sizing is designed to have excellent adhesion with both amine and anhydride cured epoxy resin systems |
| <ul style="list-style-type: none"> • Excellent laminate burst and fatigue properties | <ul style="list-style-type: none"> • The SE2350 is designed to provide excellent laminate properties both burst, static and cyclic fatigue |
| <ul style="list-style-type: none"> • Fast wet out | <ul style="list-style-type: none"> • The SE2350 sizing allow fast, uniform wet out of the strand in all resin systems |
| <ul style="list-style-type: none"> • Available globally | <ul style="list-style-type: none"> • The SE2350 product line is available globally • Global manufacturers can use product in all regions resulting in lower design and qualification costs |

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Single-End Roving for Filament Winding

PRODUCT AVAILABILITY

Yield	Tex
250 (16 and 22 Micron)	740, 2000 (16 and 22 Micron)

MECHANICAL PROPERTIES

The following data was generated using production material SE 2350–250 Yield (2000 Tex -16 Micron)

Strand Tensiles : ASTM D 2343	Strength (MPa)	Strength (Ksi)
Amine / DER 331 Epoxy resin	2240	325

Interlaminar Shear Strength NOL ring : ASTM D 2344	Dry shear strength (MPa)	Dry shear strength (psi)	shear strength Retention 72 hr boil (%)
Amine / DER 331 Epoxy resin	64.4	9340	95%

PACKAGING

Rovings are available in a single-end internal-pull package. Pallets are stretch wrapped for load stability. All doffs are wrapped with Tack-Pak® or shrinkable film for protection during transport. Full doffs are available in 20 kg (45 lb.) weight, and they can be packaged in Bulk Unit or a 16 end run out Creel-Pak® format. Pallets contain 64 doffs with net pallet weight approximately 1280 kg (2880 lbs). More information is available in the Customer Acceptance Standards.

STORAGE

Unless otherwise specified, it is recommended to store glass fiber products in a cool, dry area. The packaging is not waterproof. Be sure to protect the product from the weather and other sources of water. The glass fiber products must remain in their original packaging material until the point of usage. If these conditions are maintained, the glass fiber product should not undergo significant changes when stored for one year. Beyond one year after delivery, the product might evolve, specifically if stored outside the recommended conditions.

Best storage conditions are temperatures between 22°C and 23°C, and humidity between 60% and 65%.

The product should be stored in the workshop, within its original packaging, 48 hours prior to its utilization.



**OWENS CORNING
COMPOSITE MATERIALS, LLC**
ONE OWENS CORNING PARKWAY
TOLEDO, OHIO 43659
1.800.GET.PINK™
www.owenscorning.com
www.ocvreinforcements.com
Contact:

SingleEndRovings.ocvamericas@owenscorning.com

**OWENS CORNING
FIBERGLAS, SPRL.**
166, CHAUSSÉE DE LA HULPE
B-1170 BRUSSELS
BELGIUM
+32 267 48211

Contact:

SingleEndRovings.ocvmea@owenscorning.com

**OWENS CORNING - OCV ASIA PACIFIC
SHANGHAI REGIONAL HEADQUARTERS**
2F OLIVE LVO. MANSION
620 HUA SHAN ROAD
SHANGHAI 200040
CHINA
+86.21.62489922
Contact:

SingleEndRovings.ocvap@owenscorning.com

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